



上海金东
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挤出机系列及挤出生产线

Extruder & Extrusion Production Line



挤出机系列 Extruders

SKS 研发中心与世界上著名材料及螺杆-机筒供应商密切合作，不断测试研发，使SKS 挤出机系列达到国际先进水平

Through Continuous testing and Research Development under the close co-operation with worldwide famous thermoplastic material / screw-barrel supplier , SKS extruders are at International advanced level.

SKS 高质量挤出机的主要特点 Special Features of SKS Extruders

- 先进的螺杆/机筒设计，保证出流量大(150 挤出机 PVC 实测出流量可达1300 kg/h)
Advanced screw-barrel design to ensure high output (for 150 extruder, output 1300 kg/hr was measured)
- 线性度好，出胶均匀，能耗低
Uniform output with high linearity, low energy consumption
- 螺杆和机筒采用顶级耐磨损材料，表面渗氮，寿命长
Screw and barrel are made top wear-resistant material and nitrated, long life
- 适用于各种PE, PP, PVC, XLPE, HFFR等塑料
Suitable for extrusion of various PE, PP, PVC, XLPE, HFFR compounds
- 采用高质量齿轮减速机，经久耐用。
High quality gear reducer is used for long life and durable service
- 机筒采用进口陶瓷加热器，热惯性低，温度稳定
Ceramic heaters are used for barrel with low thermal inertia and stable temp.
- 稳定而精确的温度调节，高效冷却
Stable and accurate thermo-regulation with high efficient cooling
- 驱动电机带编码器反馈，精确控制螺杆转速
Driven motor with encoder to ensure precise control of screw speed
- 熔体压力/温度传感器监控挤出压力及温度
Melt pressure / temperature sensor are used to monitor the extrusion pressure and temperature at the exit



热塑性材料挤出机 Extruders for Thermoplastic Compounds

挤出机型号 Type	长径比 L/D Ratio mm	挤出机温区 Heating zones	螺杆最高转速 max. Screw speed rpm	螺杆最大扭矩 max. Torque kNm
SJ 30	25	3	150	0.53
SJ 40	25	4	150	0.76
SJ 45	25	4	150	1.17
SJ 65	25	4	120	1.96
SJ 80	24	5	100	5.33
SJ 90	25	5	90	7.64
SJ 120	25	6	80	11.82
SJ 150	24	6	75	25.48

物理发泡挤出机 Extruders for Physical Foaming Process

挤出机型号 Type	长径比 L/D Ratio mm	挤出机温区 Heating zones	螺杆最高转速 max. Screw speed rpm	螺杆最大扭矩 max. Torque kNm
SJF 45	32	5	160	1.96
SJF 60	36	7	120	1.96
SJF 80	30	6	120	3.58
SJF 100	36	7	90	11.82
SJF 120	36	7	90	21.10



挤出机生产线 Extrusion Production Lines

SKS为您提供各种挤出生产线及优质高效挤出机 SKS can supply a variety of extrusion lines with high quality efficient extruders

SKS可以提供各种带高效挤出机的电线电缆绝缘或护套挤出生产线，用于挤出各种热塑性材料（PE, PP, PVC, FEP等），交联聚乙烯（XLPE）及无卤阻燃料（HFFR）。生产线的配置可根据客户的要求，选择最佳的方案

SKS can provide a variety of extrusion lines with high efficient extruders for insulating or sheathing of different electric wires and cables. Different thermoplastic materials (PE, PP, PVC, FEP etc.), XLPE and HFFR materials can be extruded. The line composition can be selected in accordance with the requirements of the customer and the best solution can be offered.



汽车电线绝缘生产线
Automotive wire insulation extrusion line



计算机化电控及瑞士仲巴赫在线控制系统
Computerized electric control and In-line control (Zumbach)



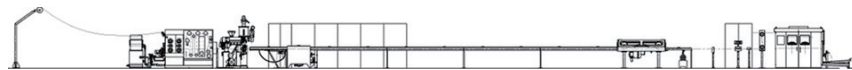
瑞士进口挤出机头
Swiss extrusion crosshead



ASPS 800 全自动双盘收线装置
ASPS 800 Automatic dual take-up

■ 数据电缆 / 通信电缆绝缘挤出生产线

Data & Telephone wire insulation extrusion line



■ 拉丝 / 皮泡皮绝缘串列线

Wire / Drawing - SFS insulating tandem line



■ RF射频电缆绝缘挤出生产线

RF cables insulating extrusion line



■ 同轴电缆绝缘挤出生产线

Coaxial cables insulation extrusion line



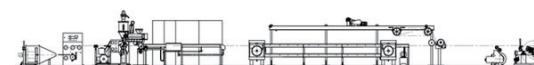
■ 汽车电线绝缘挤出生产线

Automotive wire insulation extrusion line



■ 建筑电线绝缘或护套挤出生产线

Building wire insulation or sheathing line



■ 电力电缆绝缘或护套挤出生产线

Power cable insulation or sheathing line



■ 石油勘探电缆绝缘或护套挤出生产线

Oil logging cable insulation or sheathing line



■ 电梯电缆及特种电缆绝缘 / 护套挤出生产线

Elevator and special cables insulation / sheathing line





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